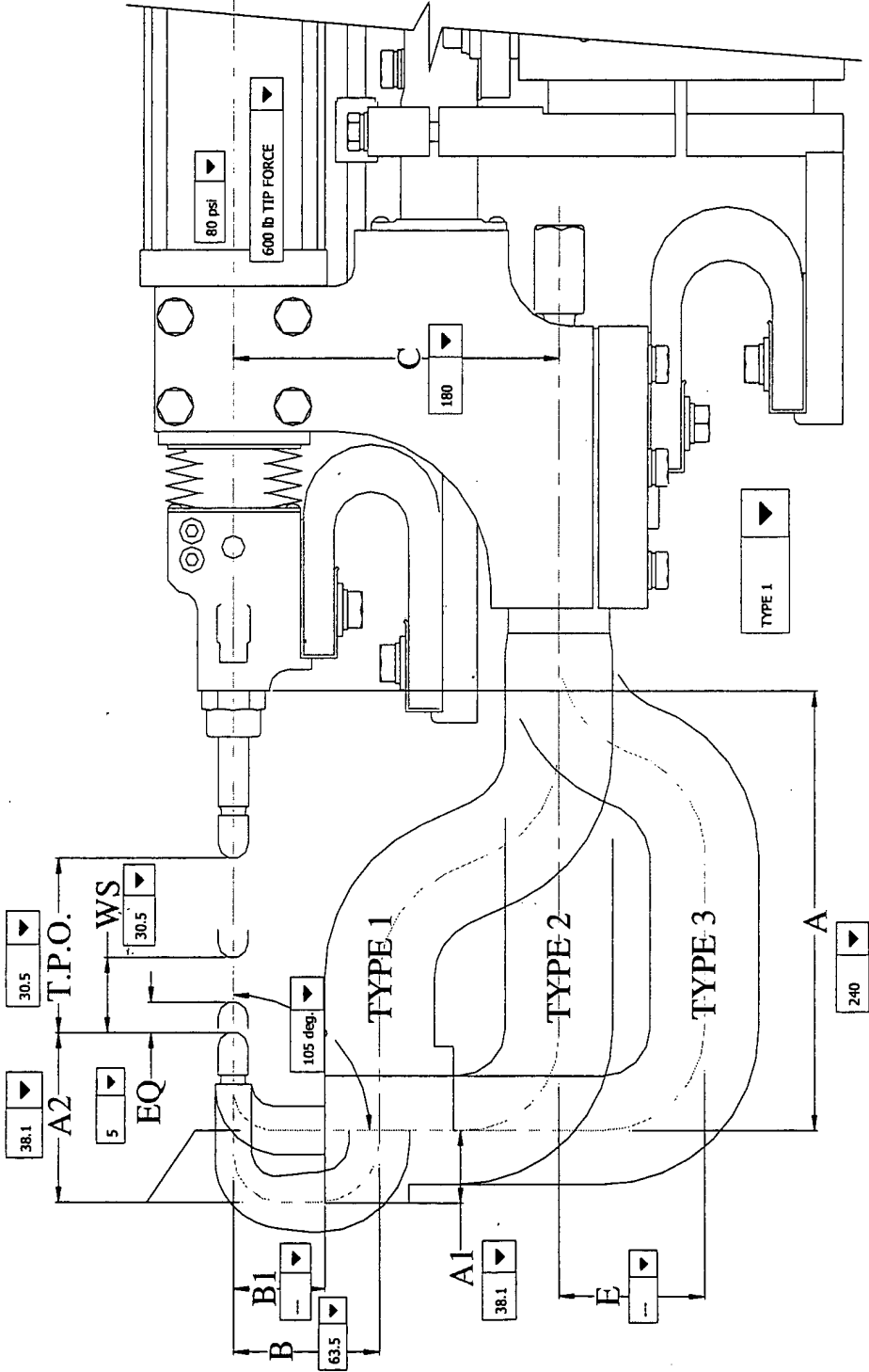


GUN NUMBER
 6TH-213-44ARS LINE4
 ENTER SKETCH NUMBER
 ARS LINE3



Jobs/Hr	Spots/Job	Current(KA)	Cycles
60	10	11.5	9
Total			10

70 % PHASE SHIFT (55 - 70)
 - FOR "WESS" EQUIV. USE 80% AT MAX. CURRENT

ACTUAL TIP FORCE (lb) 760
 STROKE (in) 2.80
 CYLINDER BORE (in) 2.50
 TRANSFORMER 65 KVA 631V
 MIN. SHUNT AREA (in²) 0.2
 SKID (in) 0.000

WELD TO CYLINDER 14.3 (in)

GUN WEIGHT (lb) 213
 C.G. TO MT X (mm) 143
 C.G. TO MT Y (mm) 177
 ROBOT NACHI S763

DCX SHANK 1.24"
 MOUNT-BOTTOM
 PNEUMATIC
 5/8" CAPS

Figure 4

NO EQUALIZATION	▼
MILCO (DCX) MOUNT	▼
MOUNT-RIGHT/LEFT/BC	▼
SERVO	▼
DCX SHANK 1.24"	▼
3/4" CAPS	▼



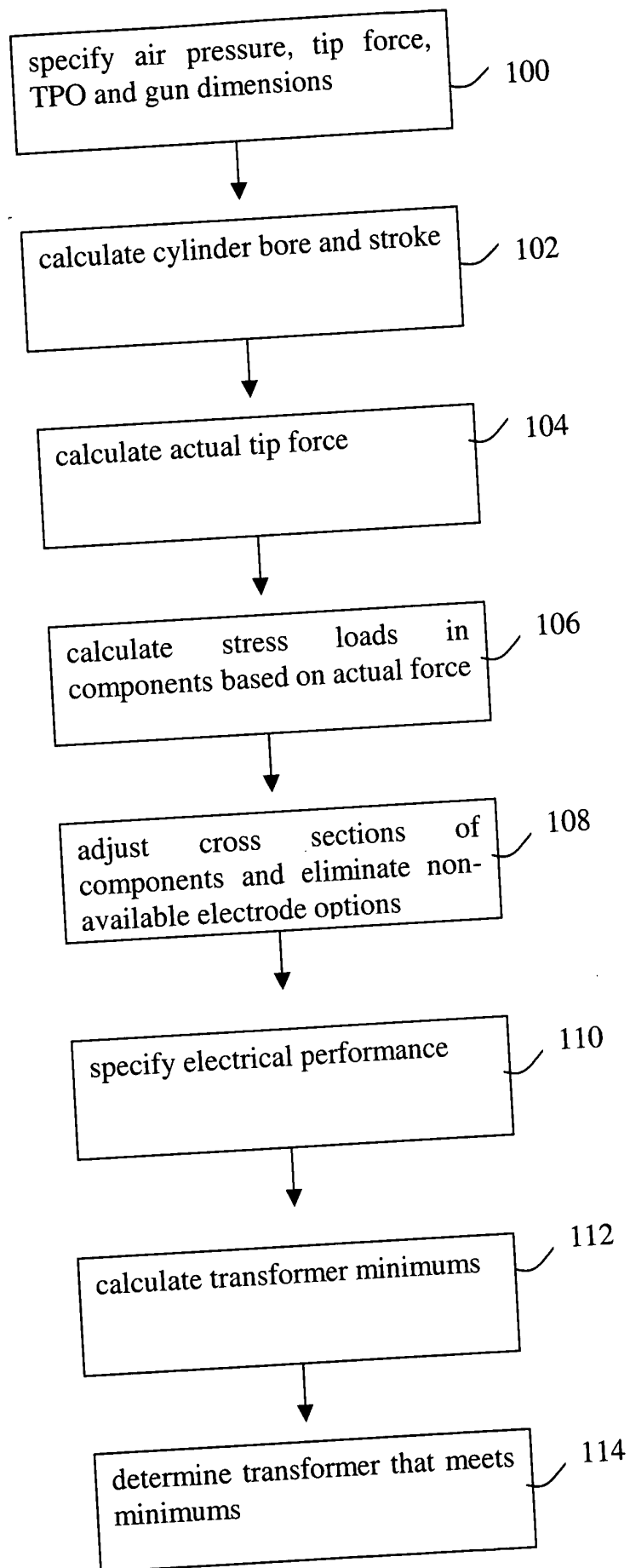


Figure 7